



# Total Car Care Technical Service Bulletins



**Manufacturer:** General Motors (Bulletin # 07-06-006B)

**TCC Group:** 02-06-0410

**Subject:** Cooling Leaking from Engine

**Model:** 2006-2007 Buick Terraza  
2009-2010 Buick Lucerne  
2006-2007 Chevrolet Monte Carlo, Uplander  
2006-2008 Chevrolet Malibu  
2006-2007 Chevrolet Impala  
2006-2007 Pontiac Montana SV6  
2006-2009 Pontiac G6  
2006-2007 Saturn Relay  
2007-2009 Saturn AURA  
with 3.5L or 3.9L Engine

## Issue

Some customers may comment on coolant leaking from the engine. The gasket located between the coolant crossover pipe and the front of the right (rear side) cylinder head may be leaking.

## Action

Replace the coolant crossover pipe gaskets with updated service replacement gaskets, P/N# s 12623852 and 12623853. Before installing the new gaskets, make sure that the mating surfaces on the crossover manifold and cylinder head are completely clean and that NO OIL or OIL RESIDUE exists.

Part Number	Description	Qty
12623852	Gasket - Eng Cool Crossover Pipe	1
12623853	Gasket - Eng Cool Crossover Pipe	1